INSTALLATION INSTRUCTIONS

SERIES S POLE TENT

FRED'S
TENTS & CANOPIES, INC.

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Parts List

S Pole Tent

End Sections

Middle Sections

Schedule 40 Aluminum Side Poles

Schedule 40 Aluminum Center Poles

Double Head Stakes

Important: **Before assembling, verify that you have the necessary components by checking the parts list.**

Site Preparation

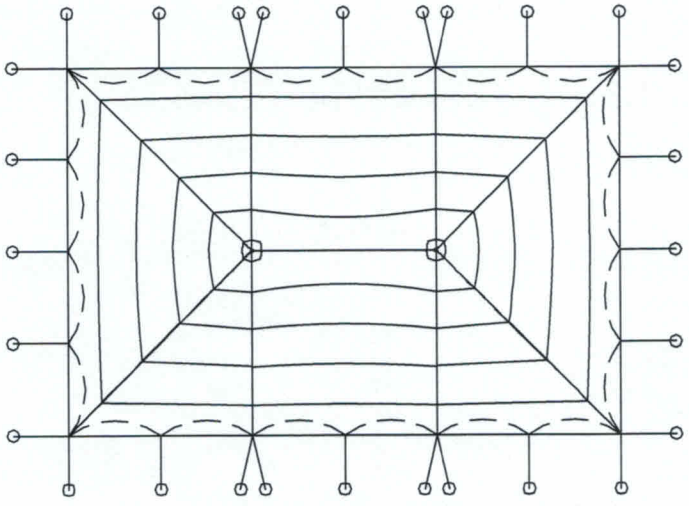
-Mark location of all stakes, side poles, and center poles

-Use Diagonal dimensions to assure the overall tent is square

-Install stakes

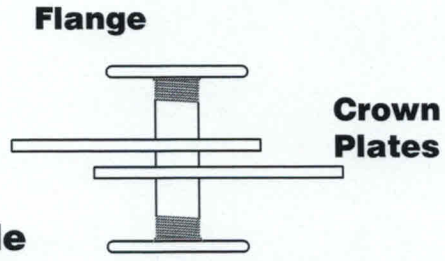
-Spread out drop cloth

-Unroll tent in appropriate location



Length	Width 20	30	40	50	60
20	28'-3"	36'-1"	44'-9"	53'-10"	63'-3"
30	36'-1"	42'-5"	50'-0"	58'-4"	67'-1"
40	44'-9"	50'-0"	56'-7"	64'-0"	72'-1"
45	49'-3"	54'-1"	60'-3"	67'-3"	75'-0"
50	53'-10"	58'-4"	64'-0"	70'-9"	78'-1"
60	63'-3"	67'-1"	72'-1"	78'-1"	84'-10"
70	72'-10"	76'-2"	80'-8"	86'-0"	92'-2"
75	77'-7"	80'-9"	85'-0"	90'-2"	96'-0"
80	82'-6"	85'-5"	89'-5"	94'-4"	100'-0"
90	92'-2"	94'-10"	98'-6"	103'-0"	108'-2"
100	102-0"	104'-5"	107'-8"	111'-10"	116'-7"
105	106'-11"	109'-2"	112'-4"	116'-4"	120'-11"
110	111'-10"	114'-0"	117'-1"	120'-10"	125'-4"
120	121'-8"	123'-8"	126'-6"	130'-0"	134'-2"
140	141'-5"	143'-2"	145'-7"	148'-8"	152'-4"
150	151'-4"	153'-0"	155'-3"	158'-1"	161'-7"
160	161'-3"	162'-9"	164'-11"	167'-8"	170'-11"
180	181'-1"	182'-6"	184'-5"	186'-10"	189'-9"
210	210'-11"	212'-2"	213'-9"	215'-10"	218'-5"

Lacing The Top



-Align crown plates and install flanges

-Overlap grommet side on top of lace side

-Lace between center poles first (if Double Pole)

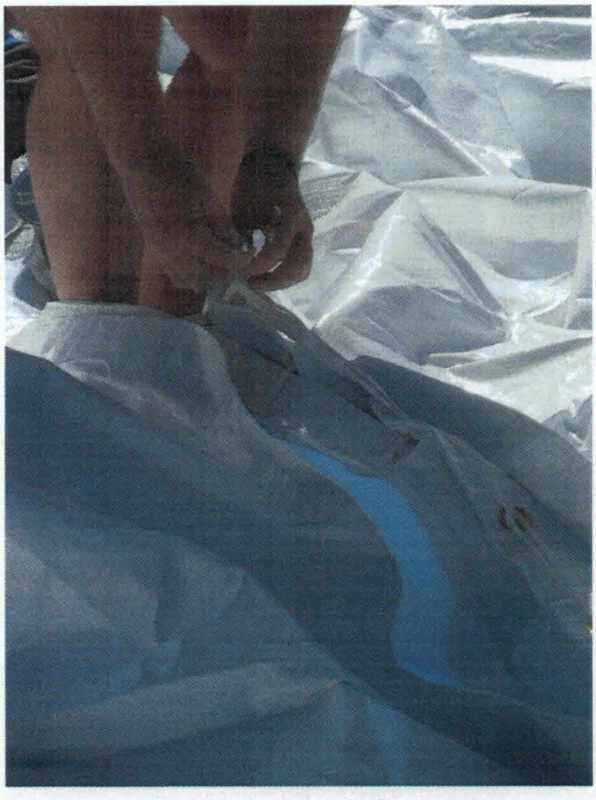
-Lace center pole to eave

-Flip over rain flap while going down lace line

-Tie off last lace loop

-Align side plates and attach hooks

-Attach ratchets to tent perimeter



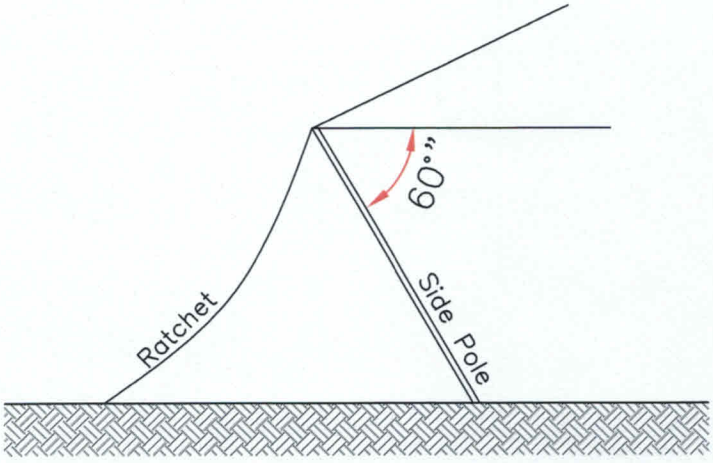
Side Poles

-On downwind side(if applicable) install side poles to approximately 60 degrees

-Attach ratchet to tent loosely

-Place sidewall ropes on outside of side poles

-Continue installing side poles around the rest of the tent



Center Poles

-Guide first center pole into plate/flange

-Raise pole to 45 degrees

-Insert remaining poles into plate/flange

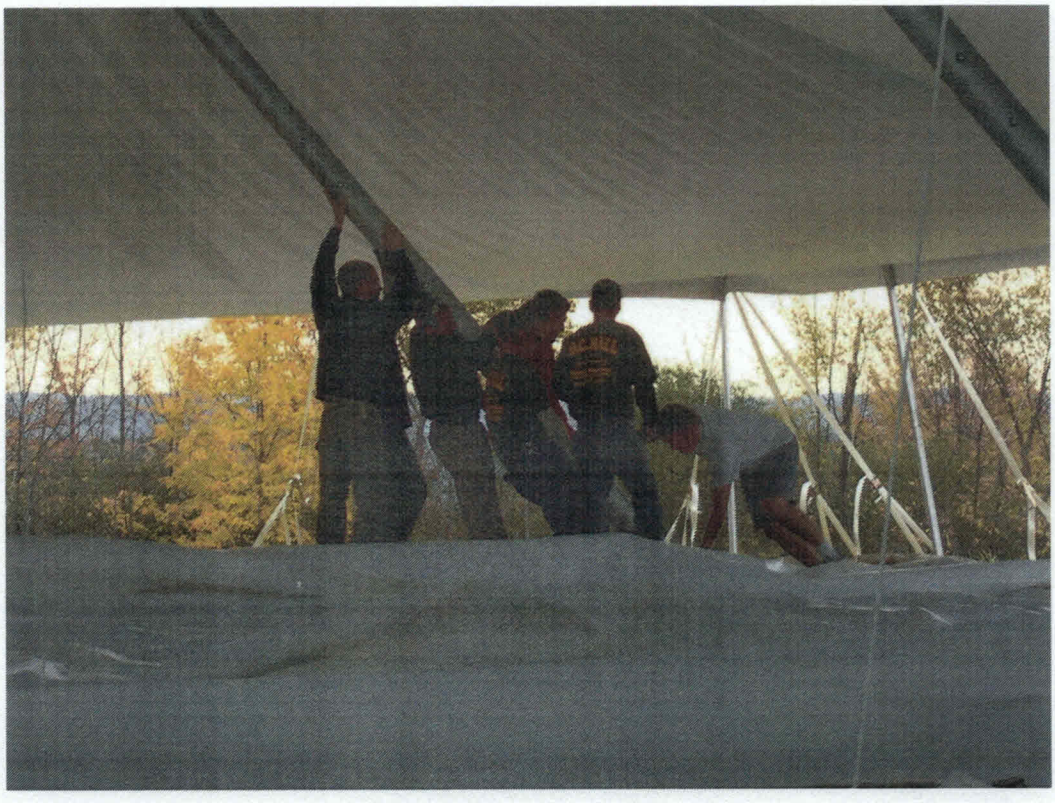
-Raise all poles to vertical

-Tie off jump ropes

Notes:

Take special care in raising center poles to assure surrounding fabric is not caught on the pole tops

If side pole ratchet tension is too tight while installing center poles, release tension on said ratchets

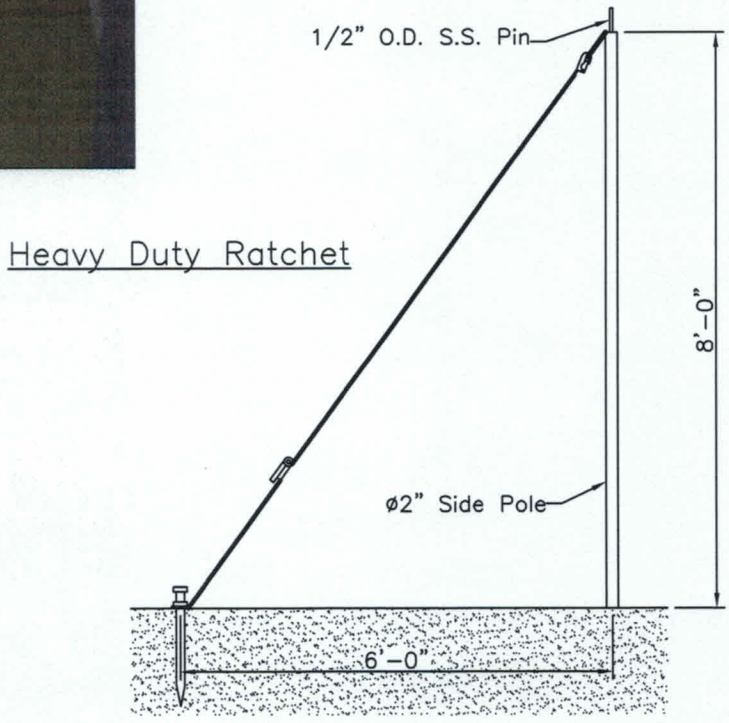


Ratchet for Tension

-Remeasure diagonals to assure tent is square

-Ratchet in the following order to tension top

Lace Lines
Corners
Ends
Middles



Heavy Duty Ratchet

Side Pole Adjustment

-Release ratchet tension on side poles

-Align poles to marked location

-Tie off jump ropes with half hitch knot

-Ratchet to even tension on top

-After installation is complete, regularly check and adjust all ratchets

Take Down

-Spread out drop cloth

-Release ratchets

-Side poles, slide bottoms inward

-Remove center poles then side poles

-Reverse installation

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Thank you for your order!
Our company has a reputation for quality products, and exceptional customer service. Please contact us should you require any assistance at 1-800-998-3687

Caution

The installer is responsible for understanding the site and the appropriate anchoring methods. Fred's Tents and Canopies' responsibility lies within the construction of the tent only.

This tent is a temporary structure, and should not be left untended for long periods of time. Caution should be used--not only in windy weather or storms, but always. Sidewalls SHOULD NOT be used in extremely windy conditions. The sidewalls act as a sail.

When not in use, the tent should be stored in a dry location. To achieve the greatest longevity, the tent should be cleaned and dried before being stored. We recommend cleaning with mild soap and water.